# Microblasting Equipment PENMATIC 950 ZI / ZID







### Standard equipment:

- Front flap door which is operated with cylinders actuated by compressed gas, with arm supports for a comfortable working. With integrated sight window, provided with a safety glass and an attrition-proof glass in a quick change frame
- Side feeding doors, width 410 mm x height 220 mm or width 410 mm x height 320 mm (special), on the left and on the right side of the equipment, with double lamellar curtain
- Door interruption switch
- Working grate made of perforated plate, one-piece, detachable, diameter of holes 5 mm
- Padded sleeves and gloves, exchangeable
- Microblasting pistol unit, type EF 3, with hard metal blasting nozzle HSD 5/10, adjustable via pressure reducing valve, 0 - 8,5 bar, microblasting pressure reading on the manometer
- Microblasting agent pre-accelerating system with moving injector, adjustable via pressure reduction valve, 0 - 4 bar, pressure reading on the manometer
- Automatic, selective recycling of microblasting agent by high-performance cyclone
- Built-in high surface micro filter system, containing two filter cartridges with 2 m2 filter surface each. Automatic pneumatic filter cleaning with time intervals
- Dust collector, made of steel, complete with packing
- Ventilator for high surface micro filter system, electronically continuously variable
- Blow-out pistol (air-blasting pistol)
- Foot actuated switch with impulse contact
- Compressed-air connection at equipment 1/2" G, including oil and water separator
- Control panel with all necessary switches and control elements
- Key-operated switch, on / off, with 2 keys
- Illumination, 3 x 18 Watt

### **Optional accessories:**

(on request)

- Rotary table unit, made of aluminium or steel, Ø 600 mm, manually rotatable or electronically continuously variable
- Drying system for microblasting agents, electronically continuously variable
- Fitting out of both side feeding doors, left and right, with feeding boxes and integrated rubber lined connecting passages, for the cleaning of screws
- Second microblasting pistol unit, pneumatically controlled, with hard metal blasting nozzle HSD 5/10 or HSD 8/15
- Hour counter of microblasting time

#### Sales / Development

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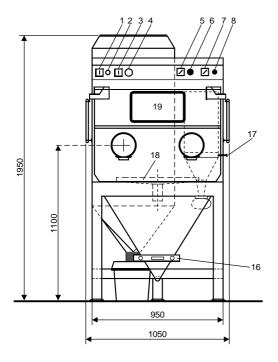
#### **Production Plant**

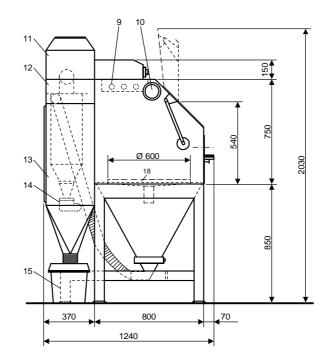
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## Technologies for perfect surfaces

# Microblasting Equipment PENMATIC 950 ZI / ZID







Legend:

- 1 Key-operated switch
- 2 Control safety
- 3 Selector switch microblasting pistol left or microblasting pistol right
- 4 Potentiometer drying system for microblasting agents
- 5 Manometer for moving injector
- 6 Pressure regulator for moving injector
- 7 Manometer for microblasting pistol(s)
- 8 Pressure regulator for microblasting pistol(s)

- 9 Illumination, 3 x 18 Watt
- 10 Adjustable air inlet filter caps
- 11 Ventilator
- 12 Filter cleaning
- 13 Filter
- 14 Moving injector
- 15 Dust collector
- 16 Impurity collecting drawer, 1. step
- 17 Impurity collecting drawer, 2. step
- 18 Rotary table, Ø 600 mm
- 19 Safety and attrition-proof glass

( Pos. 3, pos. 4 and pos. 18 only on request as an optional accessory )

Usable space: Width 940 x depth 750 x height 540 mm.

Optimal for the surface treatment of workpieces with the dimension of width 750 x depth 750 x height 300 mm

Operating voltage: 230 V + PE / 50/60 Hz

Power consumption: 460 W

Control safety: 3,0 A

Compressed air connection: On the side of the building 3/4" G

On the side of the equipment 1/2" G
Pressure max. 10 bar

**Sound level:** 72 dB(A) without microblasting

75 dB(A) with microblasting with 3 bar

Weight: 410 kg

All data are given without liability on our part. We reserve the right to modify constructional design at any time.

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